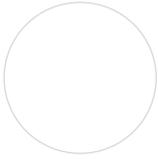
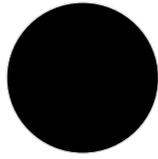


1001 WHITE



1002 BLACK



1003 LIGHT BLUE



1004 GREEN



1005 NAVY BLUE



1006 ROYAL BLUE



1008 RED



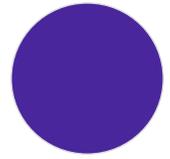
1009 BORDEAUX



1012 GREY



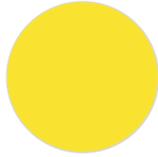
1014 PURPLE



1015 ORANGE



1018 MEDIUM YELLOW



1019 LEMON YELLOW



1060 MAGENTA



1061 BABY PINK



1062 FUCHSIA



1067 APPLE GREEN



1068 AQUA GREEN



1072 CARDINAL RED



1073 BRIGHT RED



1040 NEON YELLOW



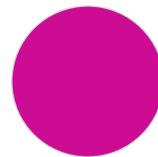
1041 NEON GREEN



1042 NEON ORANGE



1043 NEON PINK



1020 GOLD METALLIC



1030 SILVER METALLIC



6492 REFLECTIVE



4001 WHITE  
SUBLISTOP



## Application steps

- 1 Cut the Flex material in mirror by cutting Plotter or Laser,
- 2 Weed the exceeding material,
- 3 Press the garment for 2-3 sec. (to take the moisture out),
- 4 Place the Flex material on the garment with the polyester carrier up,
- 5 Heat press with the mentioned parameters,
- 6 Remove the polyester carrier hot, warm or cold,
- 7 Press again for 2-3 sec. at same parameters.

45°



We recommend to make the cutting test from your plotter before proceeding with production



Suitable for: 100% Cotton, Cotton/Polyester/Acrylic Mixtures



Garment  
Multilayers

Yes  
For more details consult our website



**155-165 °C = 311-329 °F**  
**17 - 20 sec.**  
**3-4 bar ≈ 43-58 psi ≈ 3-4 Kg/cm<sup>2</sup> medium pressure**

## Remarks

- Due to different quality of Garments & Heat Presses in the market, we recommend evaluation tests before any application.
- Please follow the washing instructions of the garment and iron on the back side.
- All information mentioned is based on our tests in the lab.
- The materials used are ecologically safe and do not contain heavy metals, plasticizers or PVC.
- NovaFlex PREMIUM 1000 has a self-adhesive polyester liner to enable repositioning of accidentally removed letters, also good for safe positioning on garments before production.
- Nylon or textiles that are hydrophobic impregnated must be heat pressed with NovaFlex NYLON.
- NovaFlex PREMIUM is available with a blackout intermediate layer as NovaFlex 4000 series. The colors marked with an **S** have an excellent sublimation resistance due to the type of pigment used. We recommend to test before using these colors as subli-stop on various sublimated fabrics.



All colors marked with **W** are also available as **WEED-EX**, the innovative system that simplifies weeding and saves time. See our Technical data sheet.



For best results we recommend to store the rolls vertically and away from heat, moisture & direct sunlight



Hot, warm or cold Peel



Roll sizes:  
500mm x 10m, approx 20" x 11yds  
500mm x 20m, approx 20" x 22yds



Wash textile inside out  
**80°C**  
**176°F**  
 DRYCLEAN  
 DO NOT TUMBLE DRY  
 DO NOT use BLEACH  
 Please wash & stretch after 24 hours



90µm  
3,6 mil

Carrier Material	PU Hotmelt
	PU Matt face Film
	Pressure Sensitive Adhesive
	Polyester Film